



1K BASECOAT 5100

TDS Version 2013_01

A one-component quick drying acrylic basecoat for car and truck repair. 1K Basecoat 5100 is a quick drying basecoat with excellent adhesion and good flow characteristics. High light fastness properties. Use our 2K Clearcoats after. Only for professional use.

Available in solid, silver and pearl colours.

	<p>Mixing ratio (by volume), at 20°C</p> <p>100 % 1K Basecoat 5100 100 % 1K Basecoat Thinner Std</p>
	<p>Spray viscosity, DIN 4, at 20°C</p> <p>16 - 20 s</p>
	<p>Application method</p> <p>1,3 - 1,5 mm 2,5 - 3,5 bar</p>
	<p>Number of spraycoats</p> <p>2; Film thickness 40 - 60 µm</p>
	<p>Flash off at 20°C</p> <p>5 - 10 min</p>
<p>Coverage</p>	<p>10 m²/l (50 µm dry film thickness)</p>
<p>Storage Shelf-life</p>	<p>Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. 2,5 years</p>
<p>REMARKS</p>	<p>Do not add more hardener than specified. Mix thoroughly.</p>
<p>EQUIPMENT CLEANING</p>	<p>Clean spray gun with a cleaning thinner</p>
<p>SAFETY</p>	<p>Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.</p>



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STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

In unopened original packaging, 30 months from manufacturing date.

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.