

BASE COAT 6100-6304

BASECOAT SOLVENTBORNE SYSTEM

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DEFINITION

BASE COAT solid, metallic or pearl painting system for the car-refinishing division, which used together with bodywork clearcoats of TORO range, meets high requirements of quality for car-refinishing.

The system is based on 31 solid, 8 metallic, 27 pearled bases and BASE COAT 6100 binder.

PHYSICAL CHARACTERISTICS

Nature: Specific weight: Dry film thickness: Acrylic 1,0-1,1 kg/l at 20°C 10-20 microns (2 coats)

AUXILIARY PRODUCTS

Universal Thiner Basecoat Thinner SLOW Basecoat Thinner STD Basecoat Thinner FAST

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<i>T</i> ° (⁰C)	Thinner	
< 18	Fast	Fast
18 - 25	STD- Fast	STD
> 25	STD -Slow	Slow

SURFACE AND PREPARATION

New panel: Apply over any 2k primer of TORO range, previously sanded with P500-P800 (dry) and P800-P1000 (humid) and degrease. To improve the coverage of the paint, it is recommended to use a primer with optimum colour in the grey scale depending on the colour of the paint. <u>Recommendation of the colours of the primers/fillers:</u>

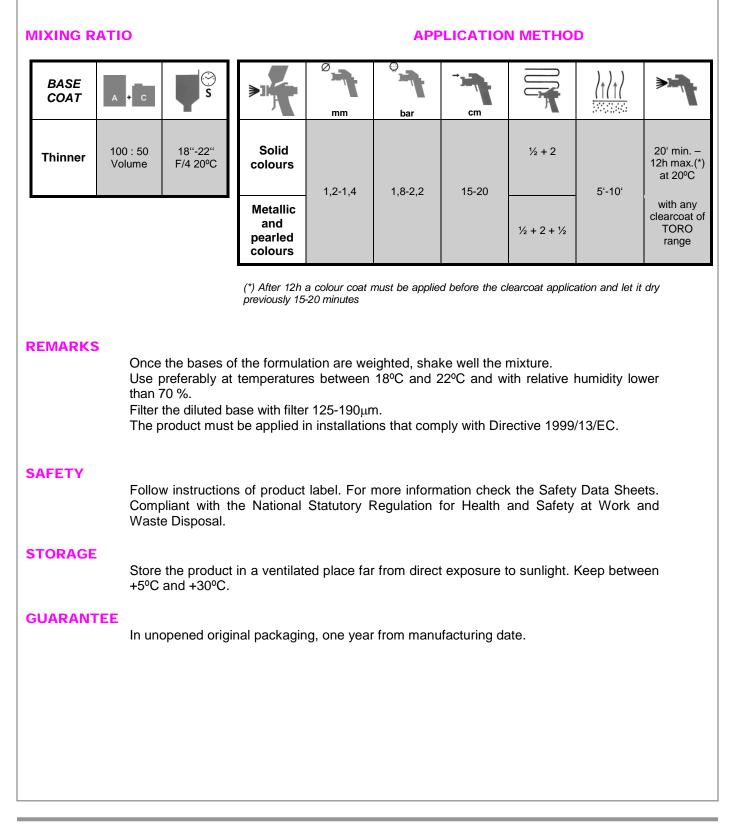
<u>White</u>: white, orange, yellow, blue and light green colours <u>Medium grey</u>: metallic grey, medium and dark yellow, blue, green, medium metallic red colours <u>Black</u>: dark blue, dark green, black and dark red colours **Painted panel:** Sand with P500-P800 (dry) and P800-P1000 (humid) and degrease.

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For any technical information contact with our Customer Attention Service or our Technical Department. Company declines any responsibility due to an incorrect use of the product.