

AK-B 0303 1K SYNHETIC INDUSTRIAL Hight gloss

DEFINITION

Version: 120524

High gloss, fast drying alkyd paint.

The product must be applied in installations that comply with Directive 1999/13/EC.

> The mixing ratio of the Base/Binder is 20/80 in Weight.

PHYSICAL CHARACTERISTICS OF THE PAINT

Nature:1K AlkydAppearance:Glossy (0Specific weight:1,0-1,1 kgSolid content:54-62 %Solids by volume (binder): $38 \pm 2 \%$ Solids by volume (ready to use): $30 \pm 2 \%$ Dry film thickness:40-50 minTheorical yield: $8-10 \text{ m}^2/1$

1K Alkyd Glossy (Gloss: >90% at 60°, >85% at 20°) 1,0-1,1 kg/l at 20°C 54-62 % Weight 38 ± 2 % 30 ± 2 % 40-50 microns (2 coats) 8-10 m²/l

SUBSTRATE AND PREPARATION

New substrates: Apply over vinyl, alkyd, epoxy or polyurethane primers **Old paints:** Sand and degrease (Orbit P360/P400)

MIXING RATIO AND APPLICATION METHOD

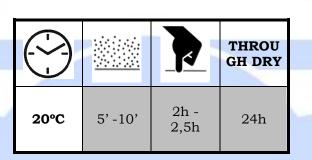
АК-В 0 <mark>303</mark> : Thinner R0801	A + C	S	Ø mm	bar		<u>}</u>
>) Aerograp hic	100:20-30 volume	20"-23" F/4 20°C	1,2- 1,5	2-3	2	10' 20°C
>1 Airmix	100:15-20 volume	30" F/4 20°C	Follow the manufacturer recommendations			
▶1 Airless	100:10-15 volume	60" F/4 20°C				

Tel.: +370-37-341739: Fax.: +370-37-341744: www.svvdis.com



AK-B 0303 1K SYNHETIC INDUSTRIAL Hight gloss

DRYING TIMES



- The addition of 2.5% H0301 hardener reduces drying time with no loss of gloss finish.
- Oven drying is not recommended.
- Maximum physical-chemical resistance is obtained after 15 days.

REMARKS

Recommended to be used in ventilated spray booth at 20°C.

EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

SHELF LIFE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.

UAB SVYDIS declines any responsibility due to an incorrect use of the product.

UAB "SVYDIS" Palemono str.171, Kaunas, Lithuania Tel.: +370-37-341739; Fax.: +370-37-341744; www.svydis.com