

# MEGAX



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# **2K ACRYLIC PRIMER**

## **DEFINITION**

**MEGAX** is a two-component acrylic primer filler for bodywork repair. In the development of the product, two characteristics have been carefully enhanced: its quality and ease of application in the workshop.

**MEGAX** possesses a high isolating quality and an excellent adhesion to putties, fillers and properly sanded hardened paints.

Use either tone separately or mix M1 (light grey) with X5 (dark grey) to achieve any shade in between to make topcoat coverage easier.

## **PHYSICAL CHARACTERISTICS**

Nature: 2 acrylic compounds

M1 X5 New Formula

Colour: Light grey Dark grey

Specific weight:1,6 kg/l1,6 kg/lat  $20^{\circ}\text{C}$ Dry film thickness:200 microns200 microns2 coatsVOC:390 g/l400 g/lPrimer Megax

#### **AUXILIARY PRODUCTS**

MX503 Standard hardener MX603 Fast hardener MX703 Extra-fast hardener

T <sup>e</sup> (⁰C)	Hardener		
< 18	MX603	MX703	
18 - 25	MX503	MX603	
> 25	MX503	MX503-MX603	



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# **SURFACE PREPARATION**

PROCESS		1	Putty	Paint OEM	Cataphoresis
	P240		<b>V</b>	1	7
	DA93	<b>↓</b>	4	1	1

# **MIXING RATIO**

Megax M1 Megax X5	A + B		S	B (C)
MX503	100:20			45'
MX603	volume 100:12	5:1	60" F/4 20°C	40'
MX703	weight			35'

# **APPLICATION METHOD**

	∞ mm	⊕ bar	→ Cm		<u> </u>
	1,8 – 2,0	3-4	15-20	2	5' 20°C
NVLP	1,7 – 1,9	3	10	2	

# **DRYING TIMES**

20° C

60º C

Short wave IR

$\left(\begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array}\right)$		P		<b>*</b>
MX503	30'	60'	4 h	4 h
MX603	25'	50'	3 h	3 h
MX703	20'	45'	2,5 h	2,5 h

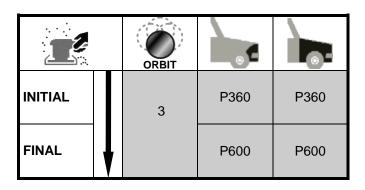
$(\sum_{i=1}^{n}$		<b>&gt;</b> 1
MX503	30'	30'
MX603	30'	30'
MX703	30'	30'

	LAMP DISTANCE	FLASH OFF	FULL BAKE
MX503	80 cm	5'	7'
MX603	80 cm	5'	7'
MX703	80 cm	5'	7'



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## **SANDING**



## **EQUIPMENT CLEANING**

Clean with a cleaning thinner before the product hardens.

## **SAFETY**

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## **STORAGE**

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## **GUARANTEE**

In the unopened original packaging, one year from manufacturing date.

## SUGGESTION:

Apply the primer over a sufficiently wide area so that during sanding the whole area is totally free from contour marks.

For any technical information contact with our Customer Attention Service or our Technical Department.

ROBERLO SA declines any responsibility due to an incorrect use of the product.