

Technical Data Sheet.

Permacron® Fine Putty 7715

Permacron® Fine Putty 7715 is a one-pack fine putty based on acrylic resins.

- for filling small pores
- easy to sand
- fine, pore-free finish
- fast drying

For professional use only!
VR Technical Data Sheet No. EN / 7715 / 01



Substrate.

Suitable substrates:

Well sanded original paintwork.
Raderal® Putty
Dried primers or surfacers

Special notes:

This putty may not be applied straight onto bare aluminium/steel or galvanised steel panels.
It is also unsuitable for thermoplastic paintwork.

Substrate pretreatment:



Clean all substrates carefully with Permaloid® Silicone Remover 7010 or Permaloid® Silicone Remover 7799.



Original or old paintwork – clean and sand lightly, remove all traces of rust and sand the areas around the former rust spots to create a smooth transition to the old paintwork.



Before further treatment carefully clean substrate with a suitable cleaning agent to remove dust and residues.

Application.

Method of application:



With a putty knife
(in thin coats at intervals of 10 minutes)

Adjusting the consistency:

If required, add Permacron® Reducer 3364.

Drying.

Air drying:



At +20°C ambient temperature:
30 - 60 minutes (depending on film thickness)

Infrared drying:



6 - 10 minutes (depending on film thickness)

Further steps.

Dry sanding:



dry with P240 - 600 grade

Wet sanding:



wet with P400 - 800 grade
After wet sanding, the surface must be wiped down and allowed to dry completely.

Recoating.

Recommended products:

Priomat® 1K Wash Primer 4085
Permasolid® HS surfacers

Note on safety:



This product is classified according to regulation (EC) 1272/2008 (CLP).

Please consult the Safety Data Sheet.

It is strongly recommended to use appropriate personal protection equipment during application.

Data.

Flash point:

above +23°C

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